1. Confirm that all parts are present.
   A. Foot Spring
   B. Head Spring
   C. Head Board
   D. Foot Board
   E. Hi/Low Shaft
   F. Locking Pins
   G. Motor
   H. Hand Crank (attached to foot board for shipping)
   I. Casters (4) - 2 locking, 2 non-locking
   J. Spring Clips (2)
   K. Hand Pendant
   L. Full Electric Motor
Assembly Instructions Cont.

2. Connect the head spring by aligning with foot spring and swinging both ends away from each other.

3. Optional: Insert lock pin through connected sleep surface and secure with spring clip.
4. Place the foot spring standing up on the floor on its side. Slide Hi/Low shaft through hanger bracket.

5. Install Hi/Low shaft to the Hi/Low motor at the foot section of the bed by inserting the spring loaded side of the shaft to the bottom receptacle as shown.

6. Slide lock collar 1/4” from the foot side of the hanger bracket as shown. Tighten thumb screw.
7. Hi/Low shaft connected to Hi/Low motor.

8. Connect head section and foot section by squeezing together and attaching with spring links. Pull up the head section and foot section to release tension between the springs.

9. Install the casters by inserting the stem of the caster into the leg receptacle. It is recommended to install 1 locking caster and 1 non-locking caster on each bed end. The locking casters should be installed diagonally from each other.
10. With bed on side extend the shaft until it reaches the full length of bed.

a. NOTE: The shaft adjustment holes are marked to indicate the style (semi/full) of bed the shaft is being installed on.

11. Attach the head board and foot board as shown.

a. NOTE: The head section is higher than the foot section. However, they are interchangeable with each other, with all other Drive and other manufacturers head and foot boards.
12. Install the head end of the shaft as shown.

13. Release the spring loaded shaft on the hi/low motor and insert the shaft into the gear box on the footboard.

14. Make sure the slot on the spring loaded shaft engages the roll pin on the gear box.
NOTE: Before installing motor, plug hand pendant and Hi/Low motor cable into motor as shown.

14. Connect the 9V battery (sold separately) to the battery clip on the motor. It is stored in the recess under the motor cover. With this battery installed, the motor can be operated in the event of a power failure.

15. To install motor, remove locking caps on top of the motor.
16. Align the motor with the actuator bar and lift the head spring to the highest position. The motor will automatically be pulled towards the bed and lock onto the actuator. Repeat for foot section.

17. After the motor is installed, slide locking covers back on motor.
18. Attaching Bed Rails

a. Half rails
   • The head section features labels on the frame marked, “Attach Half Rails Here” and black springs for proper placement.

b. Full Rails
   • The foot and head section have color coded springs, labels and notches in the frame.
   • Install the cross brace between the black springs for proper rail placement.
19. Optional fixed height adjustment with lock pins

a. The four large pins are used if the height of the bed is to be locked at a set height. Set the height of the bed so that the hole in the leg is aligned with the hole in the bed end outer leg. Insert the pin through each of the four legs and install the spring clip on each.

20. Before a mattress is laid on the bed, flip up the mattress guard to reduce the movement of the mattress.
21. Shown on Bed Storage Transporter with motor attached with storage strap Drive model # 15060.
Drive recommends the following maintenance and cleaning procedures be conducted between users.

**ELECTRONICS**
- Check all controls to make sure all functions work properly.
  - Foot control
  - Head control
  - Hi/Lo
- Check all cables for damaged or frayed wires.
  - Power cord
  - Pendant cord
- Check to make sure all plugs are fully inserted or attached.
- Check 9V battery on motor and replace annually.

**BED FRAME & SLEEPING SURFACE**
- Visually check all welds.
  - Head section
  - Foot section
  - Main Frame
- Check joints between sleeping surface sections for loose fasteners.

**CLEANING**
- The metal parts of the bed are covered with a powder coating. Clean all coated parts with mild detergent and warm water. Periodically raise head and feet sections of the bed and remove dust from frame. Also, periodically remove mattress and clean mattress deck.

**LUBRICATION & MECHANICAL**
- Lightly grease all actuator screw threads with white lithium grease.
- Lubricate all caster roller and swivel bearings with light machine oil.
- Check all bolts and tighten as needed.

**WARRANTY**
- Lifetime warranty on welds.
- 5 year warranty on frame.
- 5 year warranty on motor.
- 5 year warranty on hand control.
- 1 year warranty on all other parts and components.
During the warranty period, defective items will be repaired or replaced at Drive’s option at no charge.
**DECK HEIGHT**

- **BED HEIGHT (HIGH POSITION)**
  - 21.5”

- **BED HEIGHT (LOW POSITION)**
  - 15.5”

- **LENGTH**
  - 80” MATTRESS REQUIRED

**DECK WIDTH**

- 36”

**ELECTICAL**

- Motor is UL approved.

**WEIGHT**

- Normal operating conditions: 450 lbs evenly distributed.

**CONSTRUCTION**

- Frame: 11ga (.120) hot rolled steel (rolled formed).
- Sleeping surface: Zine plated steel wire and coils.

**FINISH**

- Durable Powder Coating.